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Technical Data Sheet

Hostacom TRC 160Y HF NATURAL

HUSIACUIII IRC 1001 HF NATURA

lyondellbasell

Polypropylene Compounds

Product Description

Hostacom TRC 160Y HF NATURAL is a 14% mineral filled, polypropylene copolymer for injection molding. It combines excellent stiffness/impact balance, low odor and excellent flowability properties with good dimensional stability. It is typically used for molding paintable automotive interior trim parts.

Regulatory Status

For regulatory compliance information, see *Hostacom* TRC 160Y HF NATURAL <u>Product Stewardship Bulletin</u> (PSB) and Safety Data Sheet (SDS).

Status Commercial: Active
Availability North America

Application Interior Automotive Applications

Market Automotive

Processing Method Injection Molding
Attribute Good Stiffness

| | Nominal | | |
|---|---------|----------|---------------|
| Typical Properties | Value | Units | Test Method |
| Physical | | | |
| Melt Flow Rate, (230 °C/2.16 kg) | 33 | g/10 min | ISO 1133-1 |
| Density | 0.99 | g/cm³ | ISO 1183-1 |
| Mechanical | | | |
| Tensile Modulus, (1% Secant) | 1900 | MPa | ISO 527-1, -2 |
| Tensile Stress at Yield, (23 °C, 50 mm/min) | 22 | MPa | ISO 527-1, -2 |
| Impact | | | |
| Charpy Impact Strength - Notched, (-30 °C, Type 1, Edgewise, Notch A) | 5.5 | kJ/m² | ISO 179 |
| Additional Information | | | |
| Mold Shrinkage | | | ISO 294-4 |

Please contact LyondellBasell for shrinkage recommendations.

Notes

These are typical property values not to be construed as specification limits.